



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4918-5

Job Sheet 180227



Part No: D4918-5

Job Qty: 4 ea

Part Name: Wearplate Center Aft



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/3/18

Job Tracking No:

Due Date: 8/3/18

Created By: Jesse White

Type: Stock

Description:

Note: DWG REV B SHEET 1 IPP REV:A 13.12.09 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		8/3/18	0.00	0.00	Start Up Waterjet		SC 8/17/18
100	Waterjet	4 pcs		8/3/18	0.00	0.82	Waterjet1		SC 8/17/18
110	QC	4 pcs		8/3/18	0.00	0.00	QC2 Waterjet-1		SC 8/17/18
120	QC	4 pcs		8/3/18	0.00	0.00	QC8-5		SC 8/17/18
130	Brake NC	4 pcs		8/3/18	0.00	0.14	Brake NC 1		DAS 9-88
140	QC	4 pcs		8/3/18	0.00	0.00	QC5		38
150	SprayPaint	4 pcs		8/3/18	0.00	0.08	Spray Paint		AP 9-81
160	QC	4 pcs		8/3/18	0.00	0.00	QC5		18-07-23
170	Packaging	4 pcs		8/3/18	0.00	0.00	Packaging3-2	FP-002	16-2-20
180	QC21-SA	4 Ea		8/3/18	0.00	0.00	QC21		

Part Op 110 - QC2- Inspect parts off machine FAI/FAIB
 Descriptions: 120 - QC8- Inspect parts - second check
 140 - QC5- Inspect part completeness to step on W/O
 160 - QC5- Inspect part completeness to step on W/O
 170 - Identify as per dwg & Stock Location:
 180 - QC21- Final Inspection - Work Order Release

DAS
21
9-88 JUL 24 2018

Backward 138886

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	2.6400 sf (.66 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S20GA	3	214	0

Part Specifications

Specifications could not be found.

Plex 7/3/18 1:45 PM dart.white.jesse



Container No: S089862



Part: D4918-5

Job No: 180227

Serial No/Batch: S089862

Revision:

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/08/18

0-20
3.1
0.00

1. 7 12 1.0
1.0
1.0
1.0
1.0

